

**Amendments to the Claims:**

Please cancel claims 2-4 and 10-18 without prejudice or disclaimer. Please amend claims 1, 5, 6, 7, 8, and 9 as follows. This listing of claims will replace all prior listings of claims in the application.

**Listing Of Claims:**

1. (currently amended)      An assembly information management system for creating/editing/managing work standard data related to an assembly work of various goods to manage the assembly work of the goods, comprising:

a work standard creation subsystem ~~for describing a work related to a work standard using an operation phrase representing an operation of the work, an object phrase representing a target of the operation, and a comment phrase representing auxiliary information related to the operation and/or object to create each work standard data~~ having a database accumulating operation phrases representing an operation of the work, object phrases representing a target of the operation, and comment phrases; a retrieving unit for retrieving, from the database, the operation phrases including a first character designated by a user, object phrases including a second character designated by the user, and comment phrases including a third character designated by the user, and a selecting unit for selecting one operation phrase from the retrieved operation phrases, selecting one object phrase from the retrieved object phrases, and selecting one comment phrase from the retrieved comment phrases, according to an operation by the user, and a first storage unit for storing the selected operation, object and comment phrases as work standard data;

a standard manhour database having a second storage unit for storing records each constituted by ~~[[a]]~~ the work standard data described by an operation phrase, object phrase, and comment phrase and a standard manhour ~~[[of]]~~ associated with the work standard data;

a standard manhour setting subsystem connected to said work standard creation subsystem and said standard manhour database, said standard manhour setting subsystem ~~being adapted to execute~~ having a matching search unit for executing a matching search of each record of the standard manhour database based on a phrase portion for each of a ~~the~~ first work standard group of data, to which the standard manhour is to be set, setting targets downloaded from said work standard creation subsystem, while referring to a phrase portion of each record of the standard manhour database and assign for assigning the searched standard manhour ~~[[of]]~~ according to the work standard searched record as a set manhour for the work standard data; and

a work assignment subsystem capable of inputting data of a predetermined composition condition, said work assignment subsystem ~~being adapted to~~ having a download unit for downloading a second the work standard group data with the assigned manhour data from said standard manhour setting subsystem and a composing unit for divisionally compose composing the work standards standard data of the second work standard group to a plurality of stations on the basis of ~~[[a]]~~ the composition condition.

Claims 2-4 (canceled)

5. (currently amended)      The system according to claim 1, wherein ~~data of the work standard group to which the manhours are given by~~ said standard manhour setting subsystem is

~~uploaded~~ having a data uploading unit for uploading the work standard data with the assigned manhours data to said work standard creation subsystem.

6. (currently amended)      The system according to claim 1, wherein ~~the work standard group composed by~~ said work assignment subsystem is ~~uploaded said~~ having a data uploading unit for uploading the work standard data to said work standard creation subsystem together with station information accompanying the work ~~standards~~ standard data.

7. (currently amended)      The system according to claim 1, wherein the operation phrase, object phrase, and comment phrase in each record of said standard manhour database are translated to a predetermined language,

said work standard creation subsystem further comprises a translation subsystem for translating each phrase of the ~~first~~ work standard ~~group~~ data to the predetermined language; and

said matching search unit of said standard manhour setting subsystem searches and matches each phrase of the ~~first~~ work standard ~~group~~ data, which is already translated and downloaded from said work standard creation subsystem with the translated phrase of each record of said standard manhour database.

8. (currently amended)      The system according to of claim 1, wherein said work standard creation subsystem has an attaching unit for attaching ~~attaches~~ predetermined image data to the ~~data of the first~~ work standard ~~group~~ data, ~~has~~ a memory for storing the work standard data having the image data, ~~downloads information of a composition result by said work assignment subsystem from said work assignment subsystem,~~ and ~~merges~~ a merging unit for

merging the composition result by said work assignment subsystem with the image data in said memory.

9. (currently amended)      The system according to claim 1, wherein said work standard creation subsystem attaches predetermined voice data to the ~~data of the first work~~ standard ~~group~~ data, has a memory for storing the work standard data having the voice data, downloads information of a composition result by said work assignment subsystem from said work assignment subsystem, and merges the composition result with the voice data in said memory.

Claims 10-18 (canceled)